



# Balcones Forge Dispatch

President's Corner

February 2017



Greetings!

Many thanks to James Helm and his crew for hosting the January meeting and showing off all his toys. I suppose we could call his homemade equipment "junkyard" hammers and presses, but that really doesn't do it

justice. James has everything he needs to turn out some really hefty first class blades and his lectures are most informative. We had a great turn out despite the cold, damp weather.

February takes us back to Steephollow Forge on February the 18th in Bryan where the Lee Brothers will host another combo demo. Jeff and Alan have been planning this event for months and have lined up some great talent to keep us entertained. Be sure to make a belt buckle for the competition trade where we will be competing with folks from several forge groups. There will be prizes for the best. Don't forget to bring an item for the "iron-in-the-hat" auction that will help to pay for this event. We will also need several volunteers to help out.

John and Carolyn Crouchet will again host the Bluebonnet Spring Demo on April 1 at the beautiful Sycamore Creek Ranch. This is the event of the year and this one promises to be one of the best. Three great smiths come together to build a Jim Elliott designed wall hanging that is to be auctioned on the big fundraiser. Dorothy Steigler, Dana Flanders, and Lyle Wynn will all work together to create this piece as we look on. Several Balcones smiths will also help with this venture.

## Meeting Date is Feb 18

*President's Message continued on page 3.*



### Officers

#### President

**Jerry Achterberg**  
treefarm@swbell.net  
210/661-3293

#### Vice-President

**Jerry Whitley**  
jerry.whitley@ymail.com  
210/288-3961

#### Treasurer

**Peter Garza**  
pgarza@gmail.com

#### Secretary

**Tim Tellander**  
ttellander@gtvc.com  
830/980-2903



### Editor

**Vince Herod**  
spotteddogforge@yahoo.com  
512/253-6045



## SECRETARY'S REPORT

Our January meeting took place in Elmendorf, Texas at the forge of James Helm and Tobin Nieto January 28, 2017. Today's competition item was a handmade knife and

about a dozen were presented by Balcones Forge members. There were skinners, bowies, filet, railroad spikes, a short sword, utility and hunter styles on display. It was obviously not easy for the two judges to make their decisions because each of the submitted blades had very unique and fine craftsmanship features. I was fortunate to take first place with a 10 inch single guard bowie, Jerry Achterberg placed second with a damascus skinner with a stag horn handle while Tom Leining received third place with a 3 foot double edged sword (Arkansas toothpick) complete with a hand forged 'D' guard. The winners were presented with a gift card by treasurer Peter Garza. Personally, by seeing the quality and beautiful designs on display today, that if these makers continue to improve, the contest next year will be even more competitive. Great work!

Jerry opened the meeting with focus on the Blue Bonnet Demo scheduled for the last week in March. The demonstrators will be Dana Flanders, Lyle Wynn and Dorothy Steegler. Jim Elliot displayed a drawing of the 3 foot (or so) tall piece that our three demonstrators will smith to perfection and then put the completed blacksmith project in the auction. Jerry emphasized the importance of this particular auction for keeping the Balcones Forge operating budget in the black. Most everyone of our members can do something special

in the blacksmith arena, and it is those donated items put up for auction that really make a big difference for sustaining our group. Also, the donation of blacksmithing tools, and other useful pieces make a substantial impact on the final tally.

Lee brothers will host the free Steep Hollow forge demo February 18. Classes are offered during the week prior to the demo on Saturday. Alan Lee has posted contact info on the Balcones Forge website and encourages anyone interested to contact him. The competition item for this event is a belt buckle. Jerry Whitley reminded the group about the upcoming Pioneer Museum demo during spring break and if a blacksmith participates by demonstrating there, the entry fee for the Blue Bonnet will be waived - always a good deal for everyone. Participants are encouraged to bring or make items for sale to the large crowd that seems to flow by the shop endlessly there in Fredricksberg. Contact Jerry Whitley for sign-up schedule. Jerry also pointed out that anyone interested in hosting a Balcones Forge event, or want to demonstrate at an event to please contact him to work out the details.

James Helm and Tobin Nieto also co-hosted the Texas Knifemakers Guild today. Our hosts, each within their own right and accomplishments are certainly the perfect gentlemen to conduct and explain a knife making hammer in for anyone interested in making knives. James was featured in a section of Blade Magazine that tested his knife which turned out to be an exceptional example of his skills. Tobin was a recent winner of the very popular TV series named Forged In The Fire which also underlines his capability as a knife maker. The crowd consisted of many well known Texas knifemakers such as Johnny Stout of New Braunfels, Bill Ruppel of Pleasanton and Luke Swenson whose 2 bladed trapper appears on the cover of the April 2017 Blade Magazine. Of course there were many more accomplished knife makers in

The Balcones Forge Newsletter is written by the editor except as noted. Balcones Forge, it's officers, members, contributors, editors and writers specifically disclaim any responsibility, or liability for any damage, or injury as a result of the use of any information published in the newsletter or demonstrated at a meeting or conference. Every effort is made to insure the accuracy and safety of information provided but the use by our members and readers of any information published herein or provided at meetings is solely at the user's own risk.

the crowd, and for that hammerin in Elmendorf to draw so much talent, yet again sheds well deserved respect for James and Tobin.

While James was demonstrating skills to forge a large Asian blade on the powerhammer, Tobin held the attention of another group outside the shop by showing them the ability of forged steel to chop through various tough subjects. This year even went a bit further when James explained in detail the proper pinning technique of a new handle material called TeroTuf. This material which is similar to micarta and G10 seems to work very well for the large tacticals, choppers and tantos that they make by giving a better grip in dry or wet conditions. On display were about 2 dozen various forged knives and axes and James was very forthcoming with what steels work best as well as which handle shape and material is best suited for a particular style. Needless to say, but if you had a question about a knife or how to make it, there was someone there who could answer it. The Nieto family was very hospitable by offering breakfast tacos and then later lunch varieties for the knowledge hungry crowd.

Special thanks to James and Tobin to host a most memorable and successful event. Thanks also, to the individuals who participated in the knife contest. I for one, am looking forward to another hammerin in the near future.

Tim Tellander  
Balcones Forge Secretary

*President's Message CONTINUED*

Dorothy and Lyle will also be teaching workshops in the days before the demo and the price will be reduced prices for folks taking more than one class. Look for more details in the edition. We also need lots of auction items for the big auction. Start working on that showpiece now or bring that extra anvil (you're not using it anyway) and what about you old issues of the Anvils Ring or the blacksmithing books you have already read. This is your chance to contribute to Balcones Forge by donating or bringing cash to walk away with great buys.

Hope to see ya'll in Bryan

Jerry Achterberg  
Balcones Forge President





TOP: Knives by Tobin Nieto & James Helm  
BOTTOM: Tobin Nieto, knives by Balcones Forge members, James Helm.  
OPPOSITE: Bluebonnet Project Drawing

*Photos by Tim Tellander*

# **SPRING BREAK PIONEER MUSEUM FREDERICKSBURG**

It is official.

We will again be helping out at the Pioneer Museum in Fredericksburg for Spring Break 2017.

The dates are March 11th and 13th through the 18th. I will be putting a spread sheet together with all of the volunteers with dates and contact information.

As we have done for the past few years, the volunteers will get free entry into the Bluebonnet Demo for their time and effort. This is for two blacksmiths per day through Spring Break.

Gary Hilton has been out to the blacksmith shop and it looks like everything is ready to go.

For those that have not done this before, this is a great opportunity to work next to a more seasoned smith and see how it is done.

Please let me know if you are interested and I will get back to you to set up a day.

Thank you,

Jerry Whitley  
VP Balcones Forge



## **WEB PAGE UPDATE**

Hello Balcones Forge members. The website now has many new aspects to it. As some of you know you can now fill out membership applications online under the membership page. Also the member gallery needs an update so please send some pictures of your work along with a short biography as to how you became a blacksmith. Please email this to Shane Tilton at:

[flex201214@gmail.com](mailto:flex201214@gmail.com)

On another note many of our members offer teaching or other blacksmithing related services. If you are one of these individuals please email Shane the title of your service, prices or a price range and method of contact for the service. I look forward to your submissions and emails.

Thank you,  
Shane Tilton

# The 7th Annual Combo-Demo: Blacksmithing Demonstration & Metal Arts Exhibition

All-Day Demonstrations by:

Haley Woodward-Demo-Artist-Professor Austin Community College- Austin Metal Authority- ABANA

Colby Brinkman-Artist- ABANA- Austin,Tx

Evan Wilson-Artist-Community Village, Austin, Tx

Tim Shaffer-Artist- Austin,Tx

John McGee-Artist- HABA, ABANA. Bryan,Tx

Bill Moffet- Demo- Rose Hill, Kansas

Richard DelaHoussaye- Iron Smelt- Louisiana Metalsmiths Asso. Carencro, La.

Artist Gallery

Metals artists are welcome to participate by bringing their artwork for exhibition! Some of our exhibitors include:

Ziwa Forge

K Alexander

Suraiya Howerter

Competition Item:

This year's competition item is a "belt buckle". Start now and create your masterpiece! Enter it before noon February 18th at Steephollow Forgeworks. This friendly competition is always incredible for its varied entries. The winner will be crowned "The Best of the Best (for one year)."

Past Competition Items

When: Saturday, February 18, 2017 at 8 AM - 5 PM

Where: Steephollow Forgeworks

The Event is FREE to all attendees but book your classes before they fill up!

The 7th annual Combo-Demo will be February 18, 2017 at Steephollow Forgeworks in Bryan, Texas. This celebration of Blacksmithing.....a combined meeting of all the clubs in Texas and Louisiana, will feature "up and comers" and old reliable smiths. This year will feature The Austin Metal Authority with Haley Woodward and Colby Brinkman. This one-day event free-of-charge will also include an iron smelt, tailgating, vendors, live music, food, art displays, live and silent auctions. Come early or stay late. Artists are welcome to display, sell, or promote their work. The public is invited to come see what Blacksmithing is all about. Blacksmithing is not dead it's ALIVE at Steephollow Forgeworks February 18, 2017



An iron smelt led by Richard DelaHoussaye from Louisiana will begin on Friday with the construction of the furnace. The smelt will be scheduled to be finished by 4pm Saturday. If you would like to be involved, just let us know.

Vendors like James Johnson with Anyang Hammers will have one of his hammers available for a test drive (he is also a Chili Forge dealer) and Richard Epting- knife maker. Eptingknives.com.

There will be a large amount of used blacksmithing equipment available by dealers from Austin and Kansas. There will be dozens anvils and vices, hundreds of tongs and hardy tools, and several mechanical hammers. Forges and blowers, swage blocks and hammers.

Book a Blacksmithing Class!

February Blacksmithing Classes

Day-long classes with Lyle Wynn and Stan Bryant  
Mississippi Forge council

Monday 2/13 -- Friday 2/17 will be hammer making classes. Make a hammer or the tools to make the hammer.

All classes are \$150/day plus tax. The hammer classes are going fast. Buy and reserve your spot at steepforge.com. Go to the products page or call us at 979-776-2864.



## **CALL FOR VOLUNTEERS**

Volunteers are needed on the 18th for event chores such as early parking, working the greeting table, selling lunch tickets, working the live auction, working the silent auction, selling raffle tickets, working the lunch line, demonstrator help. Every event like this needs help. After all, it's free. If you'd like to help contact Alan Lee at 979-776-2864 or [alan@steepforge.com](mailto:alan@steepforge.com).



# STEEPHOLLOW FORGEWORKS

7<sup>TH</sup> ANNUAL COMBO-DEMO

BLACKSMITHING DEMONSTRATION & METAL ARTS EXHIBITION

FEBRUARY 18, 2017

STEEPHOLLOW FORGEWORKS  
7286 MESCO DR. BRYAN, TX 77808

FEATURING LIVE  
DEMONSTRATIONS BY

HALEY WOODWARD  
COLBY BRINKMAN  
EVAN WILSON  
TIM SHAFFER  
MATT MARTI  
BILL MOFFET

IRON SMELTING WITH  
RICHARD DELAHOUSSEY

## BLACKSMITHING

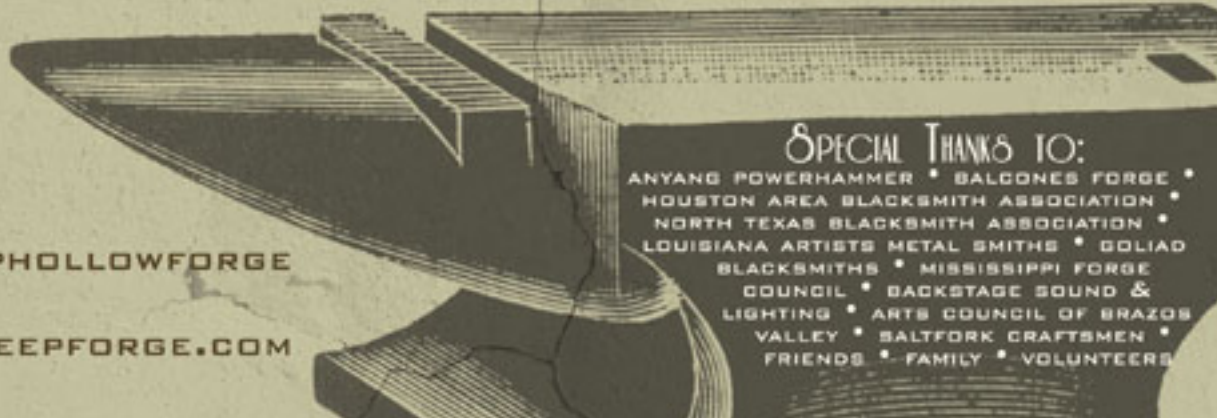
ONE-DAY BLACKSMITHING CLASSES  
WITH LYLE WYNN BLACKSMITHING  
AND STAN BRYANT  
FEBRUARY 13 - 17

## IRON COMPETITION

ITEM: BELT BUCKLE  
PARTICIPANTS ARE TO BRING THEIR  
COMPLETED PROJECT FOR  
EXHIBITION AND JUDGING

FEBRUARY 18TH.

WINNERS WILL BE ANNOUNCED  
AFTER LUNCH



### SPECIAL THANKS TO:

ANYANG POWERHAMMER • BALCONES FORGE •  
HOUSTON AREA BLACKSMITH ASSOCIATION •  
NORTH TEXAS BLACKSMITH ASSOCIATION •  
LOUISIANA ARTISTS METAL SMITHS • GOLIAD  
BLACKSMITHS • MISSISSIPPI FORGE  
COUNCIL • BACKSTAGE SOUND &  
LIGHTING • ARTS COUNCIL OF BRAZOS  
VALLEY • SALTFORK CRAFTSMEN •  
FRIENDS • FAMILY • VOLUNTEERS



@STEEPHOLLOWFORGE



WWW.STEEPFORGE.COM



# DEMONSTRATION OPPORTUNITY

Greetings Balcones Forge,

We met at 2016 Texas Folklife Festival -- we were the guys building the small adobe oven across the way. Two of your guys graciously forged us a coal rake and assisted us in firing the oven. We could not have done it without them.

From what I understand, y'all have a travelling forge and we are desperate for a blacksmith. I want to invite you to the 2nd annual Texas Frontier Family Day on Saturday, March 18, 2017, Spring Break weekend, from 10am to 3pm. We're located in Castroville, just 14 miles outside Loop 410.

This living history event focuses on mid- nineteenth century civilian trades. This is a single-day, five hour program with hot camp-cooked lunch served. We had a great turnout last year and I am seeking to build out the program and the diversity of participants. Load-in will begin as early as 7:30am that morning and you should be out of here before 4pm. It should prove to be a great day! Below is a link to a short video of last year's program:

<https://www.youtube.com/watch?v=XxYqfQw5F8o&index=1&list=PL4ZnBlj9yvPNvrsNqWZK6tS1unx9-CCG4>

Also, attached is the flyer – feel free to distribute. I have this event listed on all the local community calendars and ad spots on public radio. I'd like to have most participants locked in by February 18. I look forward to hearing from you and catching up. Until then –

Regards,  
Brandon

Brandon Aniol  
Educator  
Landmark Inn State Historic Site  
Texas Historical Commission  
402 Florence Street  
Castroville, TX 78009  
(830) 931-2133 Office  
(210) 784-6170 Mobile  
brandon.aniol@thc.texas.gov  
www.thc.texas.gov

ANY MEMBER INTERESTED SHOULD CONTACT BRANDON.

# Seventeen Years Bringing America's Top Blacksmiths To the Heart of Texas!

Plan to be with us on April Fool's Day for our 17th annual Bluebonnet Demo in Marble Falls, Texas. This year's action packed demo will feature three teams of blacksmiths simultaneously forging the elements for one great collaborative piece to be completed by the end of the show!

## **Our team leaders will be:**

**Dorothy Steigler**, a nationally renowned artist in both iron and bronze, winner of ABANA's Alex Bealer Award, and always an inspiration at the forge!

**Dana Flanders**, the wizard of Ziwa Forge, a blacksmith with a different point of view! A prolific artist, Dana creates unique designs in iron using traditional tools and techniques for very non-traditional results!

**Lyle Wynn**, everybody's favorite redneck blacksmith! Famous for building (and swinging) big hammers, Lyle will teach the finer points of controlled forging!

The Bluebonnet Demo will be held once again in the heart of the Texas Hill Country at Sycamore Creek Ranch in Marble Falls, just sixty miles northwest of Austin.

## **Blacksmithing Classes**

Both Dorothy Steigler and Lyle Wynn will be teaching blacksmithing classes on **Wednesday**, March 29th, on **Thursday**, March 30th, and on **Friday**, March 31st.

**Attention: Class size is limited to ten students in each class.** Bring your favorite forging hammer, safety glasses, and ear plugs. Class slots will be given on a first come, first served basis. To sign up for classes, contact Jim Elliott at 512-630-1293. Please make your reservations early!

**There are discounts for students who wish to take more than one class.**

We hope to see you at the Demo!

*John Crouchet*



Artist-Blacksmith's Association of North America

We are excited to announce our 2017 membership campaign drive and would like to ask for your help in spreading the news. As a gift to a first time member we will award (while supplies last) a copy of Francis Whitaker's book, *My Life as an Artist Blacksmith*.

ABANA is widely recognized as the preeminent organization of blacksmithing in the world. Visit us online at [www.abana.org](http://www.abana.org) and like us on Facebook and Twitter. You may join ABANA or renew your membership by following this link:

<https://www.abana.org/membership/index.shtml>

Thanks for your support.

Eddie Rainey  
ABANA President

**ABANA 2018**  
**June 27-30, 2018**  
**Richmond, VA**  
***Learning from the Past***  
***Forging to the Future***  
**Poster Contest Coming Soon!**  
**Watch your email for details**

## **START NOW! WORK HARD!**

It's that time of year again! We are hip deep in preparations for our annual Bluebonnet Demo which will fall on April Fool's Day this year.

As most of you know, the Bluebonnet Demo is our big fund raiser for the year. This is where we get the cold, hard cash to give out scholarships, furnish iron and coal for the many public forges and events that we sponsor and participate in, and this is also where Balcones Forge gets the money to help put on other great blacksmithing demos during the year, such as the Steephollow Forge Combo Demo coming up this month!

And here is where we ask you, once again, to please make something for the Bluebonnet Demo Auction! You old timers already know that the demo itself does not make a profit. Even though everyone pays an entry fee and a lunch fee and a dinner fee, that is not enough to break even on all the expenses we incur putting on the demo. This year, like every year, the real money will be made at our auction!

We are in need of forged items, blacksmith tools, metalworking books, and great things for our audience to bid on. Start now and forge us a few pieces for the auction. Make what you are good at. Whatever you are forging this month, just make two of them and donate one to the auction!

The key to having a successful auction is to start early. Please help us continue our great tradition of excellence. Thank you.

John Crouchet

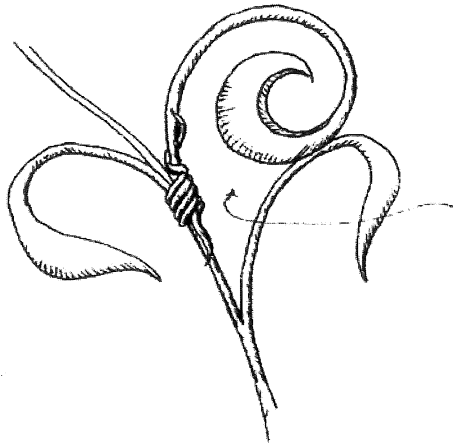


# Walt's Vines

by Walt Hull

Reprinted from the Newsletter of the Blacksmiths Association of Missouri, May-June 2002

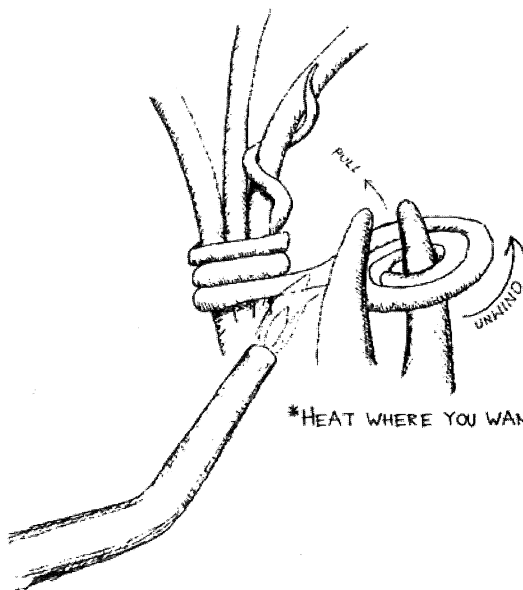
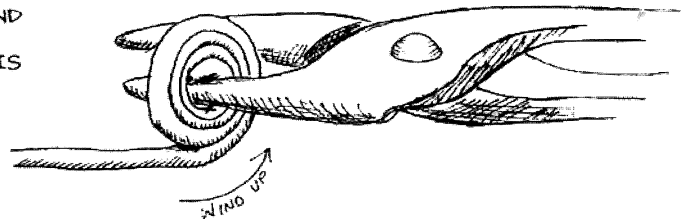
LATELY WE'VE HAD A BOATLOAD OF THIS VINE-TYPE STUFF TO MAKE. SOMETIMES THESE WRAPS CAN BE AWKWARD IN THE SPACE ALLOWED BY THE 4" [RAILING CODE] BALL RULE.



THE PROBLEM:  
A COUPLE OF FEET OF WRAP MATERIAL DOESN'T WANT TO SWING THROUGH THIS HOLE.

HERE'S A WAY TO DO THEM:

TAKE A LONG HEAT ON YOUR WRAP MATERIAL AND WIND IT UP ON SCROLL TONGS. KEEP DOING THIS UNTIL IT'S ALL COILED UP EXCEPT WHAT YOU NEED TO START, OR WIND FROM BOTH ENDS IF YOU WANT TO START IN THE MIDDLE.



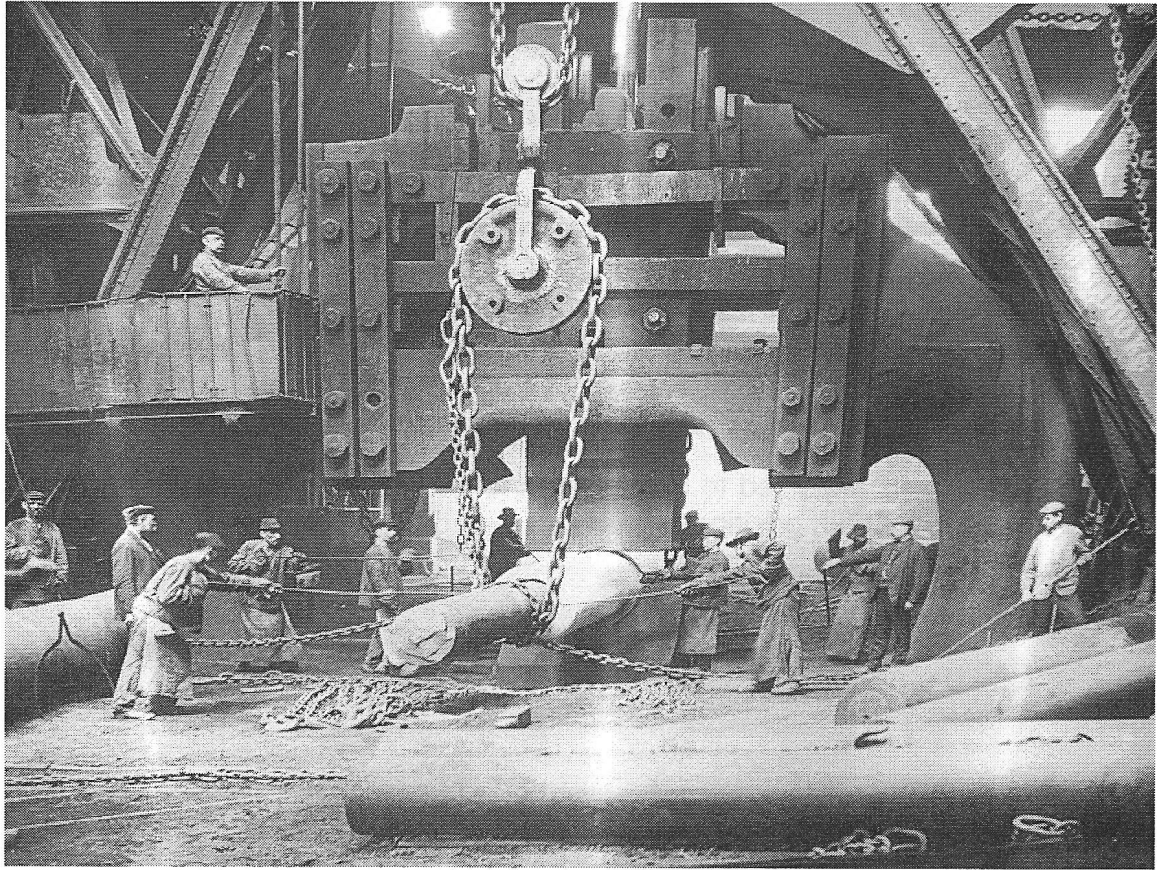
UNWIND BACKWARD TO THE COIL, KEEPING PRESSURE AGAINST THE PARENT STOCK, LIKE PUTTING AN ACE BANDAGE ON YOUR ANKLE. FOLLOW WITH THE TORCH.\*

\*HEAT WHERE YOU WANT IT TO BEND ONLY.

*Enjoy,*  
W

From: *FORGE FACTS*, Rocky Mountain Smiths ~ Summer 2010

Now this  
is a  
hammer!



Amos Zubrow and his wife visited relatives in Germany earlier this year. Amos brought back this circa 1900 photo of 'Steam hammer Fritz.' This hammer had a falling weight of 50 tons and a lift cylinder with a diameter of 1.4 meters. This hammer was used from the 1870s till 1911 at the Krupp Ironworks located at Essen. Look at the manpower it took to control this monster. [If in your travels you run across unique ironwork or machinery submit pictures and a description or even an article for publication in *Forge Facts*. Ed.]

From: *Northern Rockies Blacksmith Association*, Spring 2012

#### Acetylene Safety Tip

Ted Stout Forge Fire

Please pass this on to anyone you know who uses oxy-acetylene. Also, add to this that we should never use an acetylene tank that has been transported on its side for a least two hours after it has been set up vertical. Never open it more than 1/2 turn and never set the pressure over 15 psi. All these rules can help save a life. Free acetylene is a white gooey liquid that when exposed to air is highly explosive.



**LEARN HOW TO MAKE YOUR  
LITTLE GIANT POWER HAMMER  
WORK HARDER THAN EVER!**

Please join us March 10-11, 2017 for our annual Little Giant Rebuilding Seminar!

This class was first taught by our good friend Fred Caylor of Zionsville, Indiana. We carry on his tradition of teaching how to make Little Giants run well and hit hard.

This 2 day class is a hands-on format. You will help transform a 25 LB Little Giant hammer from functional but sloppy condition into a well tuned, quiet, hard working hammer. Sid Suedmeier, owner of Little Giant, will share all his knowledge and experience gained from working with Fred and from 25 years of repairing and rebuilding Little Giants.

An old style 25 LB Little Giant will be rebuilt during the class, and a new style machine will be on hand to demonstrate proper assembly and adjustment of both styles.

The class is held in our shop in historical Nebraska City, Nebraska. The city has a wide variety of cafes, outlets (including Pendleton Woolen Mills), antique and gift shops, orchards, wineries and museums.

No experience is required to attend this class. Past students have ranged from age 15 to 90, and from all walks of life. Anyone who wants to learn will benefit from this class. We approach the rebuilding process using tools that can be found in the average home workshop.

If you are in the market to buy a power hammer, this class will make you an educated shopper. If you already own a Little Giant, or any other brand of power hammer, this class will teach you how to get the best performance possible.

The class costs \$95, refundable up to 7 days prior to the class; advance registration is required. We limit the class to 25 participants. The class starts at 9 AM sharp on Friday, and usually ends by Saturday evening. We will be available on Sunday until noon in case we encounter any exceptional problems in rebuilding, and to answer remaining questions.

When we receive your registration, we will send you a city map, along with travel and hotel information.

Airports are located in Omaha (45 miles north), Lincoln (50 miles west) and Kansas City (125 miles south).

**2017 REGISTRATION**

Name: \_\_\_\_\_  
Business name: \_\_\_\_\_  
Address: \_\_\_\_\_

Telephone: \_\_\_\_\_  
Email address: \_\_\_\_\_

**PAYMENT**

- Check enclosed
- Visa
- MasterCard
- Discover
- American Express
- Number: \_\_\_\_\_
- Expiration Date: \_\_\_\_\_
- 3 or 4 Digit Code on Back: \_\_\_\_\_

**POWER HAMMER INFO**

Brand: \_\_\_\_\_  
Size: \_\_\_\_\_  
Serial Number: \_\_\_\_\_

*Please call or email if you have any questions, or prefer to register by phone. You can reach us at 402.873.6605 or Sidsshop@roindstream.net.*

*Little Giant is located at 420 4<sup>th</sup> Corso, Nebraska City, NE 68410.*

**IF YOU HAVE A LITTLE GIANT, THIS  
CLASS IS FOR YOU!**



## “TOM’S COFFEE TABLE”

An Art Deco-inspired coffee table commission. Designed by Laura Armstrong. Executed in collaboration with John Crouchet. Fall 2016. Link to the back story at [www.LauraArmstrong.studio](http://www.LauraArmstrong.studio)





# ABANA

Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_

State: \_\_\_\_\_ Zip/PC: \_\_\_\_\_

Country: \_\_\_\_\_

Type of Membership

Regular .....\$55     Overseas .....\$65

Student .....\$45     Contributing.....\$100

Senior (65+)...\$50     Library .....\$45

\$5 discount for two year memberships and renewals

ABANA Chapter Affiliation: \_\_\_\_\_

Application may also be made at the ABANA web site:

[www.abana.org](http://www.abana.org)

E-mail: \_\_\_\_\_

www url: \_\_\_\_\_

Phone: \_\_\_\_\_

Fax: \_\_\_\_\_

Credit Card Information

Visa     Mastercard

Expiration Date: \_\_\_\_\_

Card# \_\_\_\_\_

Submit check, money order (US banks only), or by credit card:

*Artist-Blacksmith's Association of North America, Inc.*  
259 Muddy Fork Road  
Jonesborough, Tennessee 37659

Phone: [423-913-1022](tel:423-913-1022), Fax: [423-913-1023](tel:423-913-1023)  
[centraloffice@abana.org](mailto:centraloffice@abana.org)

M E M B E R S H I P    A P P L I C A T I O N

Vincent Herod  
Spotted Dog Forge  
166 Granite Road  
Paige, TX 78659-4922

